Republic of Estonia Health Board



MATERIALS AND ARTICLES IN CONTACT WITH FOODSTUFFS Test report № KL2019/PM1465M



Order placed by:	VKM Trading OÜ Hansu MÜ, Uusküla küla, Jõelähtme vald, Harjumaa, 74120				
Sampled by:	Hans Kriisa				
Manufacturer/Importer:	VKM Trading OÜ/				
Article:	Bottle Citro Clear – 1.0L/28gr				
Material:	Polyethylene terephthalate (PET)				
Lot №:	90012920				
Specification document:	1325				
In contact with:	All foodstuffs: drinks 0101 (fruit and vegetable juices)				
Contact conditions:	pH: under 4.5; contact temperature: room temperature, duration: unlimited				
Date of sampling:	11.04.2019	Analysis started:	15.04.2019		
Date of arrival to laboratory:	11.04.2019	Analysis ended:	26.04.2019		
Sampling protocol nr.:	-	Test report issued:	29.04.2019		

Responsible for quality: leading specialist K.Kislitsõn

 The test results relate only to the items tested. The test report shall not be reproduced except in full,

 without written approval of the laboratory.
 Test report № KL2019/PM1465M
 Page № 1(2)

 Health Board
 tel: 7 943 600
 tel: 7 943 600

Paldiski mnt 81, 10617 Tallinn Reg. nr.: 70008799 tel: 7 943 600 kesklabor@terviseamet.ee www.terviseamet.ee





Parameter:	Unit	Test result	Limit	Test method
Testing for overall migration:				
food simulant –acetic acid 3%	mg/dm ²	0.6	10	EVS-EN 1186-3:2002
food simulant -isooctane	mg/dm ²	0.3	10	EVS-EN 1186-14:2003
food simulant –ethanol solution 50%	mg/dm ²	0.5	10	EVS-EN 1186-3:2002

Selection of the test conditions, preparation of test specimens and requirements are in accordance with the Regulation (EU) No 10/2011 and with standard EVS-EN 1186-1:2002.

Migration test is conducted by total immersion: 1) acetic acid: 10 days at 40°C, 2) isooctane: 2 days at 20°C, 3) ethanol solution: 10 days at 40°C.

Tested surface area is 1 dm². Volume of food simulant is 100 ml.

Test results were not corrected by fat reduction factors.

Test results meet the requirements of following usage conditions: heating up to 70°C for up to 2 hours, or up to 100°C for up to 15 minutes, which are followed by long term storage at room temperature or below.

Responsible for quality:

leading specialist K.Kislitsõn

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* The test method is not accredited.

Test report № KL2019/PM1465M Page № 2(2)

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